



MANN+HUMMEL EDM filters

High performance filtration

PERFECTLY MATCHED

In the field of EDM the limits of what is technically possible are constantly being redefined. The quality of the machined parts which can be realised is closely connected to the means of production and process technology. High quality EDM results require fine adjustment of the machining parameters and the use of materials especially designed for the process.

YOUR BENEFITS

- Higher cutting speeds
- Erode directly to final dimension
- Reduction of secondary erosion operation
- Higher quality surface finish
- Improved workpiece tolerance
- Stable conductivity of the dielectric
- Optimisation of the ionising resin consumption
- Reduced machine wear
- Reduction of maintenance costs

OEM AND AFTERMARKET

It's no wonder why many well-known erosion machine manufacturers use products by MANN+HUMMEL as original equipment!

And with MANN-Filter we also have a strong brand for the aftermarket.

MANN+HUMMEL EDM filters

Our Top-Sellers



H 15 190/16

Dimensions: Ø 150 mm x 375 mm
Centre tube connection: Ø 32 mm
Filter fineness: 3 - 5 µm
For use in WEDM of: AgieCharmilles



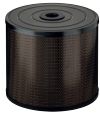
H 26 644/20

Dimensions: Ø 260 mm x 280 mm,
Centre tube connection: Ø 46 mm
Filter fineness: 3 - 5 µm
For use in EDM of: Makino



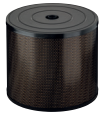
H 31 967/20

Dimensions: Ø 310 x 507 mm
Centre tube connection: Ø 29 mm
Filter fineness: 3 - 5 µm
For use in WEDM of: Mitsubishi, Exeron,
Brother, Nassovia



H 34 1070/15

Dimensions: Ø 340 x 300 mm
Centre tube connection: Ø 46 mm
Filter fineness: 3 - 5 µm
For use in WEDM of: AgieCharmilles,
Fanuc, Sodick



H 34 1380/14 KIT

Dimensions: Ø 340 x 300 mm
Connection thread: G 3/4"
Filter fineness: 3 - 5 µm
Nozzle set and handles inclusive
For use in WEDM of: Fanuc, Makino,
Mitsubishi, Seibu



H 34 1390/14 KIT

Dimensions: Ø 340 x 300 mm
Connection thread: G 3/4"
Filter fineness: 3 - 5 µm
Nozzle set inclusive
For use in WEDM of: Fanuc, Makino,
Mitsubishi, Seibu



H 34 1490/14 KIT

Dimensions: Ø 340 mm x 300 mm
Connection thread: G 3/4"
Filter fineness: 1 - 2 µm
Nozzle set and handles inclusive
For use in WEDM of: Mitsubishi, Makino,
Seibu, Fanuc, AgieCharmilles



H 34 1790/2

Dimensions: Ø 340 x 450 mm
Centre tube connection: Ø 46 mm
Filter fineness: 3 - 5 µm
For use in WEDM of: AgieCharmilles



H 34 2240/40 KIT

Dimensions: Ø 340 x 450 mm
Connection thread: G 3/4"
Filter fineness: 3 - 5 µm
Nozzle set and handles inclusive
For use in WEDM of: AgieCharmilles,
Mitsubishi, Fanuc



H 15 475/1

Dimensions: Ø 150 mm x 375 mm
Centre tube connection: Ø 32 mm
Filter fineness: 3 - 5 µm
For use in EDM of: AgieCharmilles



H 26 644/22

Dimensions: Ø 260 mm x 400 mm,
Centre tube connection: Ø 46 mm
Filter fineness: 3 - 5 µm
For use in EDM of: Makino



H 31 1033/20

Dimensions: Ø 310 x 503 mm
Filter fineness: 3 - 5 µm
For use in WEDM of: Mitsubishi, Makino,
Seibu



H 34 1158/40

Dimensions: Ø 340 x 450 mm
Centre tube connection: Ø 46 mm
Filter fineness: 3 - 5 µm
For use in WEDM of: AgieCharmilles,
Fanuc, Sodick



H 34 1380/15

Dimensions: Ø 340 x 300 mm
Centre tube connection: Ø 46 mm
Filter fineness: 3 - 5 µm
For use in WEDM of: AgieCharmilles,
Fanuc, Sodick



H 34 1390/15 KIT

Dimensions: Ø 340 x 300 mm
Centre tube connection: Ø 46 mm
Filter fineness: 3 - 5 µm
For use in WEDM of: AgieCharmilles,
Fanuc, Sodick



H 34 1490/15 KIT

Dimensions: Ø 340 mm x 300 mm,
Centre tube connection: Ø 46 mm
Filter fineness: 1 - 2 µm
Handles inclusive
For use in WEDM of: Sodick, Fanuc,
AgieCharmilles



H 34 2090 KIT

Dimensions: Ø 340 x 450 mm
Connection thread: G 3/4"
Filter fineness: 3 - 5 µm
Handles inclusive
For use in WEDM of: AgieCharmilles,
Mitsubishi, Fanuc



H 34 2280/14 KIT

Dimensions: Ø 340 x 450 mm
Connection thread: G 3/4"
Filter fineness: 3 - 5 µm
Nozzle set and handles inclusive
For use in WEDM of: AgieCharmilles,
Mitsubishi, Fanuc

Further filter elements upon request.